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## **Abstract**

A method of fabricating a dental restoration comprising providing a framework possessing a coefficient of thermal expansion of as high as about 18 x 10<sup>-6</sup>/°C; and using a dental porcelain composition comprising a leucite crystallite phase dispersed in a feldspathic glass matrix to theamework to provide a smooth, non-abrasive surface thereon, wherein the fused dental porcelain composition having a maturing temperature in the range from about 750° to about 1050° C., a coefficient of thermal expansion (room temperature to 450° C.) of from about 12 x 10<sup>-6</sup>/°C. to about 17.5 x 10<sup>-6</sup>/°C., and comprising:

| Component                      | Amount (wt. %) |
|--------------------------------|----------------|
| SiO <sub>2</sub>               | 57-66          |
| Al <sub>2</sub> O <sub>3</sub> | 7-15           |
| K₂O                            | 7-15           |
| Na <sub>2</sub> O              | 7-12           |
| Li <sub>2</sub> O              | 0.5-3          |

and further comprising a dispersed leucite crystallite phase representing from about 5 to about 65 weight percent of the dental porcelain, and wherein the leucite crystallites possess diameters not exceeding about 10 microns.